



## PBIW-65

PUNCHING		INCH
Diameter x max. thickness		Ø 1,02 x 0,787
Diameter x thickness		Ø 2,24 x 0,393
Diameter x min. Thickness Optional) (*)		Ø 4,33 x 0,11
Stroke		2,16
Stroke count in (20mm)		X 0,98
Throat depth		12
Working height		40,55
SHEET METAL SHEAR		
Sheet metal		11,81 x 0,787
Sheet metal		14,76 x 0,59
Blade length		14,96
Shearing with angle		3,93 x 0,59
Working height		35,03
ANGLE SHEAR		
Angle section (90°)		5,11 x 5,11 x 0,511
Angle section (45°)		2,75 x 0,393
Working height		44,88
STEEL BAR SHEARING		
Round / Square		Ø1,77- Ø1,77
NOTCHING		
Thickness		0,39
Width		1,77
Depth		3,54
V Depth		2,36
Angle flange		3,93 x 0,393
Working height		35,03
OPTIONAL TOOLS		
U-I Section blades		5,11 x 2,55
T Section blades		3,54 x 0,472
Special V-notching tooling		3,93 x 3,93 x 0,393
V bending	Bar bend. max. Capacity	9,84 x 0,59
Press brake	Sheet bend. max.capacity	14,68 x 0,11
Punching on	Bar bend. max. Capacity	4,92
notcher	Sheet bend. max.capacity	1,49 x 0,314
TECHNICAL DATA		
Motor power		7,37 HP
Weight		3 527 lbs
Machine dimensions		63,97 x 68,89 x 70,86
Power (Pressure)		65 tons