



PB IW 55

PUNCHING		INCH
Diameter x max. thickness		Ø 0,79 x 0,79
Diameter x thickness		Ø 1,57 x 0,39
Diameter x min. Thickness Optional) (*)		Ø 4 ,33 x 0,12
Stroke		2,36
Stroke count in (20mm)		x 0,98
Throat depth		10,43
Working height		40,6
SHEET METAL SHEAR		
Sheet metal		7,87 x 0,787
Sheet metal		11,8 x 0,59
Blade lenght		12,48
Shearing with angle		3,15 x 0,59
Working height		35,43
ANGLE SHEAR		
Angle section (90°)		4,72 x 4,72 x 0,47
Angle section (45°)		2,76 x 0,39
Working height		44,5
STEEL BAR SHEARING		
Round / Square		Ø1,57 - Ø1,57
NOTCHING		
Thickness		0,39
Width		1,78
Depth		3,54
V Depth		2,36
Angle flange		3,94 x 0,39
Working height		35,4
OPTIONAL TOOLS		
U-I Section blades		4,72
T Section blades		3,15
Special V-notching tooling		3,94 x 3,94 x 0,39
V bending	Bar bend. max. Capacity	9,48 x 0,47
Press brake	Sheet bend.	19,7 x 0,31
Punching on notcher	Bar bend. max. Capacity	4,92
	Sheet bend.	1,5 x 0,31
	max.capacity	
TECHNICAL DATA		
Motor power		5,4 HP
Weight		3330 lbs
Machine dimensions		59,4 x 35,4 x 65,7
Power (Pressure)		55tons