



PB-IW 175

PUNCHING		INCH
Diameter x max. thickness		Ø 1,57 x 1,26
Diameter x thickness		Ø 2,24 x 0,866
Diameter x min. Thickness Optional) (*)		Ø 4,92 x 0,19
Stroke		3,149
Stroke count in (20mm)		22/min
Throat depth		24,61
Working height		44,48
SHEET METAL SHEAR		
Sheet metal		14,96 x 1,18
Sheet metal		23,62 x 0,78
Blade lenght		24,01
Shearing with angle		4,72 x 0,59
Working height		35,43
ANGLE SHEAR		
Angle section (90°)		7,87 x 7,87 x 0,787
Angle section (45°)		3,149 x 0,393
Working height		45,67
STEEL BAR SHEARING		
Round / Square		Ø2,55- Ø2,165
NOTCHING		
Thickness		0,63
Width		2,4
Depth		3,9
V Depth		3,149
Angle flange		3,93 x 0,51
Working height		35,43
OPTIONAL TOOLS		
U-I Section blades		11,18 x 4,92
T Section blades		5,9 x 0,59
Special V-notching tooling		3,93 x 3,93 x 0,51
V bending	Bar bend. max. Capacity	9,84 x 0,984
Press brake	Sheet bend.	-
Punching on	Bar bend. max. Capacity	4,92
notcher	Sheet bend.	1,49 x 0,51
TECHNICAL DATA		
Motor power		15 HP
Weight		13 227 lbs
Machine dimensions		107,48 x 45,26 x 89,76
Power (Pressure)		175 tons