



PB-IW115	
PUNCHING	
	INCH
Diameter x max. thickness	Ø 1,33 x 1,02
Diameter x thickness	Ø 2,16 x 0,62
Diameter x min. Thickness Optional) (*)	Ø 4,33 x 0,96
Stroke	3,14
Stroke count in (20mm)	0,984
Throat depth	13,97
Working height	41,33
SHEET METAL SHEAR	
Sheet metal	14,96 x 0,98
Sheet metal	23,62 x 0,59
Blade lenght	24,01
Shearing with angle	4,72 x 0,59
Working height	35,43
ANGLE SHEAR	
Angle section (90°)	5,90 x 5,90 x 0,71
Angle section (45°)	3,14 x 0,393
Working height	45,66
STEEL BAR SHEARING	
Round / Square	Ø2,16- Ø1,96
NOTCHING	
Thickness	0,511
Width	2,36
Depth	3,93
V Depth	3,14
Angle flange	3,93 x 0,51
Working height	35,43
OPTIONAL TOOLS	
U-I Section blades	7,87 x 3,93
T Section blades	4,72 x 0,472
Special V-notching tooling	3,93 x 3,93 x 0,51
V bending	Bar bend. max. Capacity
	9,84 x 0,866
Press brake	Sheet bend.
	27,55 x 0,11
Punching on	Bar bend. max. Capacity
	4,92
notcher	Sheet bend.
	1,49 x 0,51
TECHNICAL DATA	
Motor power	10 HP
Weight	6834 lbs
Machine dimensions	74,01 x 31,10 x 78,34
Power (Pressure)	115 tons